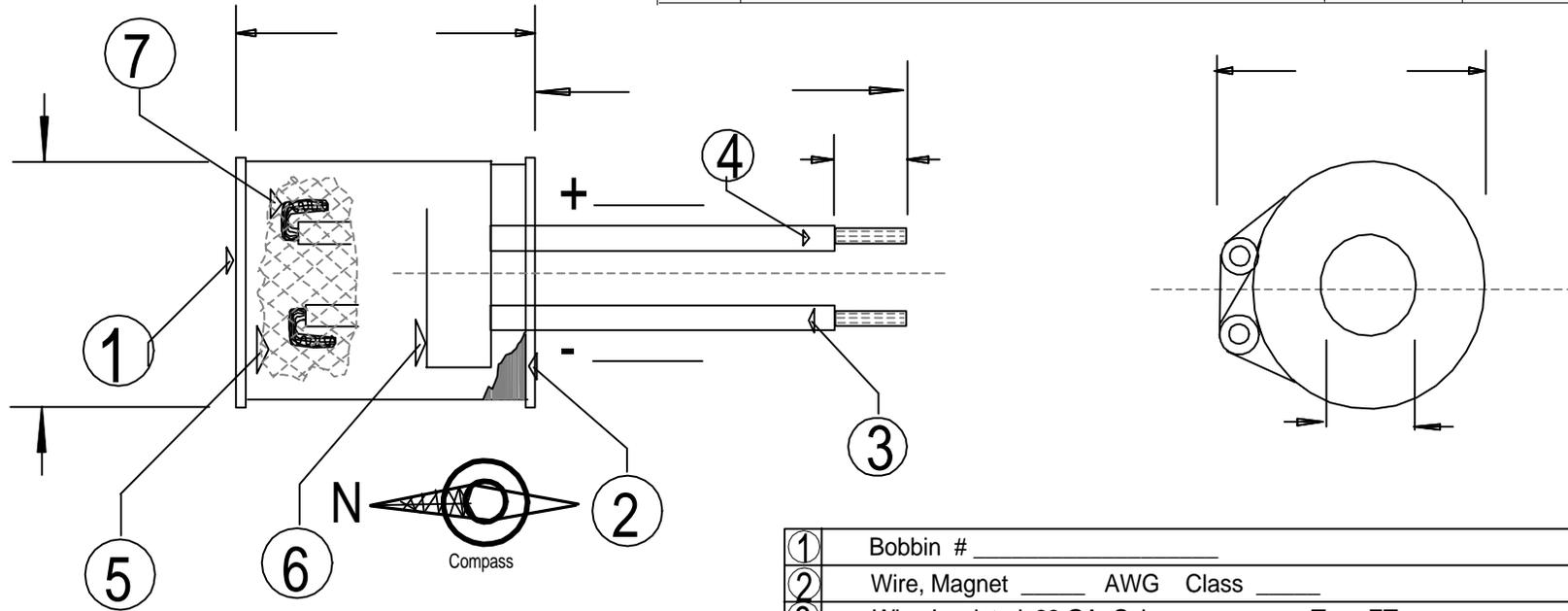


. xxx = +- .005 "
 . xx = +- .01 "
 . x = +- .1 "

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



4. When coil is energized POS. on the POS. lead and NEG. on the NEG. lead and placed directly over top of the compass as shown, Compass should indicate north.
3. Leads shall withstand .4 lb pull test without mechanical degradation to the coil.
2. Assemble coil per drawing.
1. Coil data:
 Resistance _____ + / - 5 % @ 20 C.
 From _____ To _____ Ohms
 Approx NO. of turn: _____

 Approx. Amp Turns = _____

①	Bobbin # _____
②	Wire, Magnet _____ AWG Class _____
③	Wire, Insulated 28 GA Color = _____ Type ET
④	Wire, Insulated 28 GA Color = _____ Type ET
⑤	_____ Tape
⑥	_____ Tape
⑦	Solder, Sn 63
⑧	xxxxxxx

DRAWN	DATE	Description	Coil
CHECKED	DATE		
ENGINEER	DATE	Part #	REV
APPROVED	DATE		-
SCALE: none		SHEET 1 of 1	